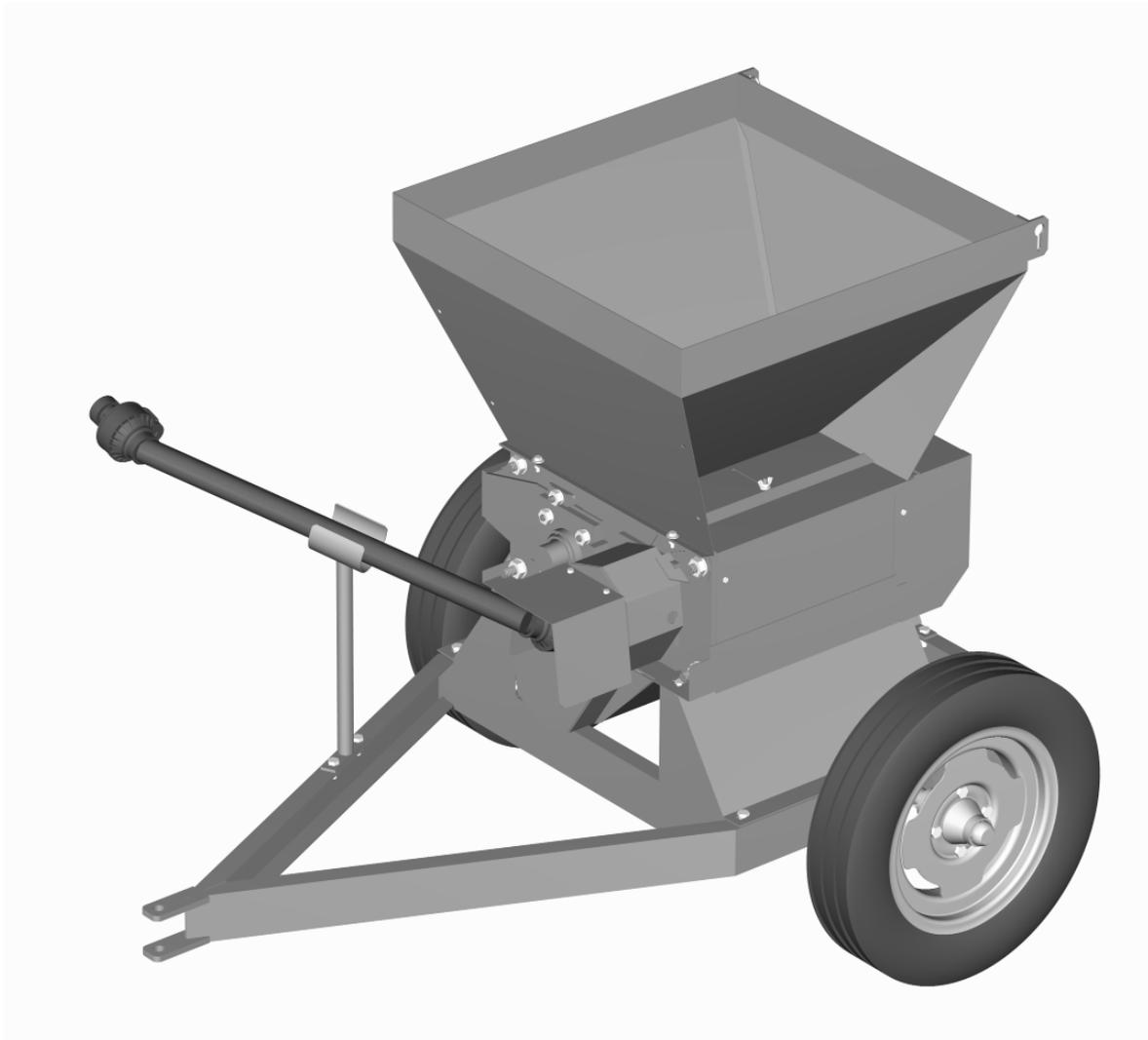


# bühler

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## farm king



### **180 Rollermill**

Operator's and Parts Manual  
FK318

2007



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## WARRANTY POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months (90 days for commercial application) from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing's obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing's option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing's factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

### **WARRANTY CLAIMS:**

Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

### **WARRANTY LABOR:**

Any labor subject to warranty **must** be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer's posted shop rate. Defective parts will receive an extra 10% discount to assist with freight or other incidental costs.

### **GOVERNMENT LEGISLATION:**

Warranty terms and conditions are subject to Provincial or State legislation.

### **IMPORTANT FACTS:**

Buckets and Bucket Tines Carry No Warranty  
Bent Spears Carry No Warranty  
Snowblower Fan Shafts Carry No Warranty  
Mower Blades Carry No Warranty  
Portable Auger Parts Have Two (2) Year Warranty  
Loader Parts Have Two (2) Year Warranty

**IMPORTANT NOTE: This warranty does not apply to rentals**

## INTRODUCTION

Buhler Farm King Rollermills are built to last using durable, heavy gauge materials. They deliver top-quality rolled grains, year after year, with minimum maintenance and low daily operating costs. The Y180 handles 200-300 bushels/hour and uses 40-60 PTO. A power magnet trap keeps nails and other metal objects from entering rollers. Model 180 features an optional 12' hydraulic auger system, which swivels a full 180 degrees. Adjustable roll scrapers, to keep rollers clean, are standard on Model 180. Chrome plated rollers for longer life. Stationary stand for easy setup. Transport with 15" wheels available. (Requires stand) PTO driven standard for Model 180.

Keep this manual handy for frequent reference. All new operators or owners must review the manual before using the equipment and at least annually thereafter. Contact your Buhler Dealer if you need assistance, information, or additional copies of the manual. Visit our website at [www.buhler.com](http://www.buhler.com) for a complete list of dealers in your area.

The directions left, right, front and rear, as mentioned throughout this manual, are as seen facing in the direction of travel of the implement.

## SAFETY

Remember, YOU are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that everyone operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

The alert symbol is used throughout this manual. It indicates attention is required and identifies hazards. Follow the recommended precautions.



The safety alert symbol means...

**ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**



### CAUTION

The caution symbol indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.



### WARNING

The Warning Symbol indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



### DANGER

The Danger Symbol indicates an imminently hazardous situation that, if not avoided will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded.

## **GENERAL SAFETY INSTRUCTIONS**

Have a first-aid kit available for use and know how to use it. Have a fire extinguisher available, stored in a highly visible location, and know how to use it.

Wear appropriate protective gear. This list may include but is not limited to:

- hard hat
- protective shoes with slip resistant soles
- protective glasses or goggles
- heavy gloves
- wet weather gear
- hearing protection
- respirator or filter mask

Read and understand the Operator's Manual and all safety signs before operating, servicing, adjusting, repairing, or unplugging the equipment.

Do not attempt any unauthorized modifications to your Buhler product as this could affect function or safety, and could affect the life of the equipment. Never start the equipment except from the operator's station on the power unit.

Inspect and clean the working area before operating.

Keep hands, feet, clothing, and hair away from moving parts.

Ensure bystanders are clear of the area before operating.

## **START-UP SAFETY**

Do not let inexperienced operators or children run this equipment.

Ensure all shields are in place and in good condition before operating.

Stay clear of PTO shaft and machine when engaging PTO.

## **OPERATION SAFETY**

Do not permit riders.

Do not wear loose fitting clothing during operation.

Never operate over 540 rpm PTO speed.

## **TRANSPORT SAFETY**

Review Transport Safety instructions in tractor manual before moving.

Check with local authorities regarding transport on public roads. Obey all applicable laws and regulations.

Do not tow equipment that does not have brakes at speeds over 32 km/hr (20 miles/hr).

Do not tow equipment that does not have brakes that, when fully loaded, has a mass (weight) over 1.5 T (3300 lbs.) and more than 1.5 times the mass (weight) of the towing unit.

Make sure the SMV (Slow Moving Vehicle) emblem and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean, and can be seen clearly by all overtaking and oncoming traffic.

Never had the equipment in operation during transport.

The equipment should never be towed without the safety chain securely attached to the unit and the towing vehicle.

Always travel at a safe speed.

Inflate transport tires to recommended pressure.

**SERVICE AND MAINTENANCE SAFETY**

Stop engine, set brake, remove ignition key, and wait for all moving parts to stop before servicing, adjusting, repairing, or unplugging.

Support the equipment with blocks or safety stands before working beneath it.

Follow good shop practices including:

- keep service area clean and dry
- be sure electrical outlets and tools are properly grounded
- use adequate light for the job

Use only tools, jacks, and hoists of sufficient capacity for the job.

Replace and secure all shields removed during servicing before operating.

Use heavy leather gloves to handle sharp objects.

Check hydraulics regularly for leaks. Use cardboard to look for leaks, and use hand and eye protection.

Relieve pressure on hydraulic system before repairing or adjusting.

Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosion, which may result in serious injury or death.

**STORAGE SAFETY**

Store the unit in an area away from human activity.

Do not permit children to play on or around the stored machine.

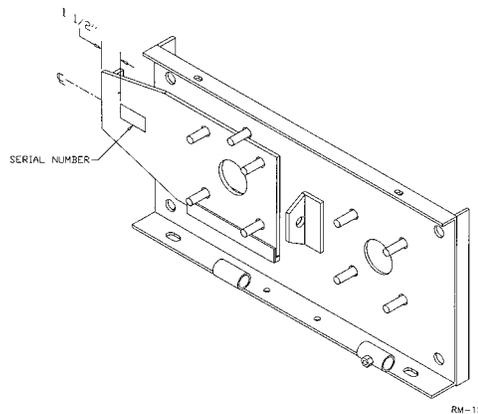
Support the frame on stands and blocks to provide a secure base.

**SAFETY SIGNS**

The following illustration shows the approximate location and detail of safety signs. Keep all safety signs clean and legible and replace any that are damaged or missing. When original parts are replaced, any safety signs affixed to those parts should be replaced as well. Replacement safety signs are available from your local dealer.

**INSTALLATION**

To install safety signs, ensure the installation area is clean and dry. Decide on the exact position before you remove the backing paper. Remove the smallest portion of the split backing paper and align over the specified area. Carefully press in place. Slowly peel back the remaining paper and smooth the remaining portion in place. Small air pockets can be pierced with a pin and smoothed out.



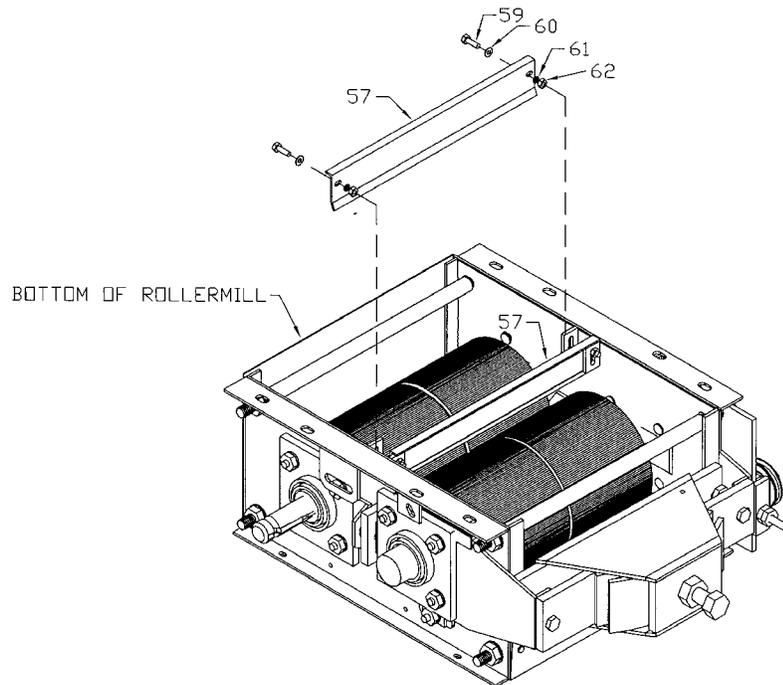
## ASSEMBLY INSTRUCTIONS

1. The basic Rollermill is completely assembled except for the hopper (#63). Mount the hopper on the top of the rollermill with the chain brackets to the rear of the mill as shown in drawing. Use the bolts supplied with the hopper.
2. PTO drive is standard on the #180 rollermill. With the engine on the tractor shut off, attach the PTO shaft. The tractor end has a standard 6-spline end with a spring loaded locking pin. The Rollermill end has a clamp-style yoke with a 3/8" keyway. Slide the yoke onto the roller shaft with the 3/8" key supplied, lock the yoke in place with the 1/2" x 3" bolt and lock nut fitted through the groove in the roller shaft. After tightening the bolt, insert and tighten the 3/8" socket set screw supplied.  
 **CAUTION:** Always check to see that both ends of the PTO shaft are securely attached every time the rollermill is used. This should always be done with the tractor engine off.
3. An optional stand (#71) is available for the #180 rollermill. The stand consists of two pieces which bolt underneath the rollermill using 1/2" x 1 1/4" hex bolts, lock washers and hex nuts.
4. A magnet for the intake hopper is available as an option for all rollermills. This will keep small metal objects out of the rolled feed and also prevent damage to the roller grooves.
5. If you intend to mount the rollermill on a transport, the stands described in step number three must also be purchased. First mount wheels and tires on the transport hubs. The bottom edge of the stand bolts to the top of the transport using 1/2" x 1 1/4" hex bolts, lock washers and hex nuts. Bolt the PTO holder (#77) to the front of the transport and the unloading auger support bracket (#78) at the rear of the transport. This bracket is required only if the optional 7" unloading auger is also used.
6. The optional unloading auger includes a discharge hopper (#83) and a cross auger (#102). The discharge hopper fits between the top edge of the stands and the bottom of the rollermill and fastens with the same bolts as the stands. Use 3/8" x 1 1/4" hex bolts, lock washers and hex nuts where the hopper bolts to the rollermill at the back edge.

**ASSEMBLY INSTRUCTIONS – cont'd.**

7. Slide the hydraulic unloading auger (#103) onto the sleeve extending from the discharge hopper. The unloading auger is held in place by running the chain provided (#84) through the welded bracket on the auger and hooking the ends of the chain to the chain brackets on the hopper. Two hooks (#107) hold on the discharge auger by hooking onto a welded ring on the hopper sleeve. Bolt on using 5/16" x 1" hex bolts, lock washers and hex nuts. Bolt the spout (#105) to the top end of the unloading auger using 5/16" hex nuts.
8. Mount a 4 ½" pulley (#66) with the 1" bore on the cross auger stub shaft at the front of the rollermill using a ¼" x 1 ¾" key. The 6" pulley with the 1 ½" bore (#16) is mounted on the same roller shaft end as the PTO shaft. There is both a ¼" and a 3/8" keyway at the end of the shaft. The ¼" is for the 6" pulley and the 3/8" is for the PTO shaft. The 3/8" key for the PTO shaft is packed in the plastic bag with the manual. Mount a 5L-400 V-belt (#70) and tighten using the idler pulley (#28) provided. The idler pulley bolts to the welded bracket on the front rollermill side. Bolt the guard (#101) across the pulley assembly using 7/16" x 1 ¼" bolt on the welded bracket on the side and one of the roller bearing bolts. Connect the PTO shaft after the guard is bolted on. The PTO shaft sits in the cradle bolted to the transport when the Rollermill is being moved.
9. Mount the two 90° street elbows (#112) in the hydraulic motor. The hydraulic hoses (#111) run under the hopper to the front of the transport. Make sure the unloading auger is running before you start the rollermill to prevent plugging. The unloading auger has a clean-out lid (#106) near the bottom should the corner ever become plugged.

#180 ROLLERMILL ROLL SCRAPER MOUNTING INSTRUCTIONS



RM-10

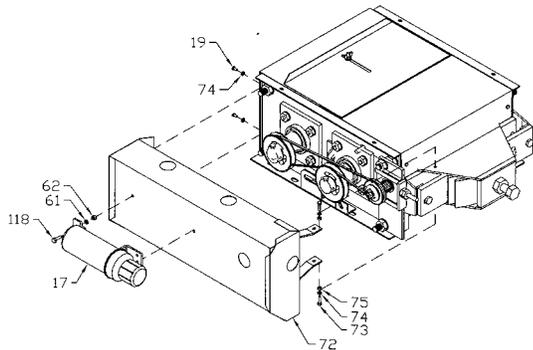
- Turn roller mill upside down as shown.

- Four 1/4" x 1 1/4" x 2" flat iron brackets with slotted holes are positioned as shown in drawing and welded to the sides. Measure 10 1/2" from the end of the roller mill to the inside of the first bracket and space 1 3/4" apart. The brackets are flush with the bottom of the roller mill. **NOTE:** Weld on the inside edge only.

- Bolt the 18 1/2" long scrapers to the outside of the welded brackets using 5/16" x 1" cap screws, flat washers, lock washers and hex nuts. The bottom lip on the scraper is turned to the center of the roller mill.

- Adjust the scraper height so the scrapers are just short of touching the rolls.

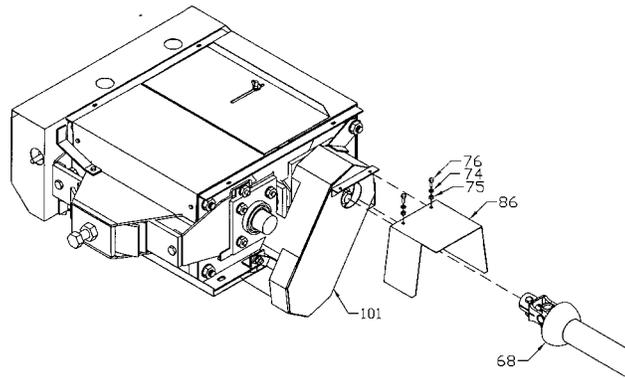
#180 ROLLERMILL GUARDS



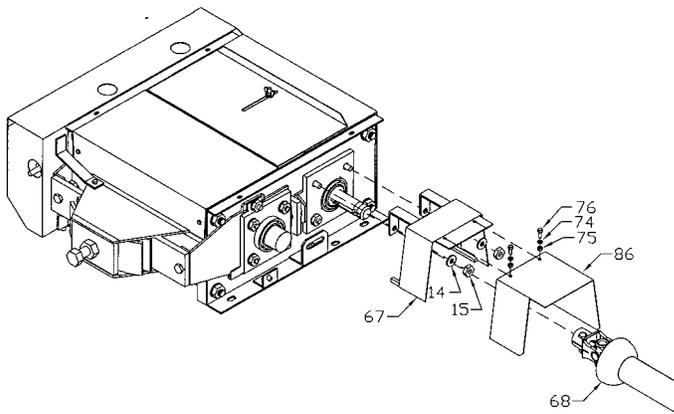
Belt Drive Guard:  
- used on all Roller mills

RM-11

PTO Drive Guard:  
- used on Roller mills with  
discharged hopper



RM-12



PTO Drive Guard:  
- used on Roller mills without  
discharge hopper

RM-13

## #180 ROLLERMILL GUARDS

### DRIVE PULLEY GUARD:

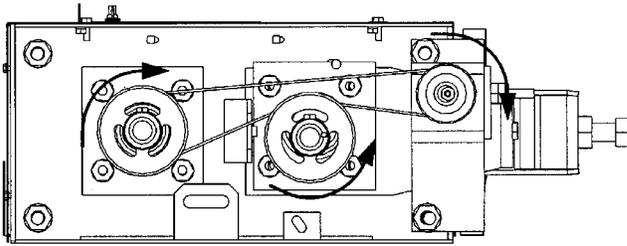
All rollermills are supplied with a drive pulley guard (#72). One end of the guard is bolted to the two holes punched in the spring holder using  $\frac{1}{4}$ " x  $1 \frac{3}{4}$ " hex bolts, lock washers and hex nuts. The other end is bolted on using the same bolts that hold on the rear cover plate.

### PTO DRIVE GUARD:

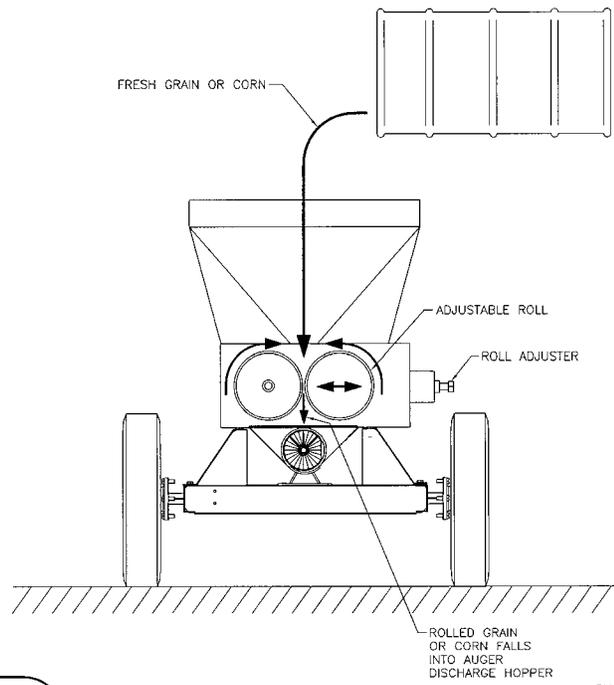
All #180 rollermills with a discharge hopper are supplied with a PTO guard (#86). This guard bolts to the angle iron on the belt guard using  $\frac{1}{4}$ " x  $\frac{3}{4}$ " hex bolts, lock washers and hex nuts. This belt guard is supplied only with rollermills using a discharge hopper and auger. If the rollermill is being used without a discharge hopper, an adaptor (#67) must be used as shown in drawing. This adaptor bolts on using the top two bolts on the bearing flange. The guard (#86) then bolts onto the adaptor.

 **ALERT:** Never use the rollermill without all the appropriate guards in place. Always turn off the machine before removing any guard or when servicing.

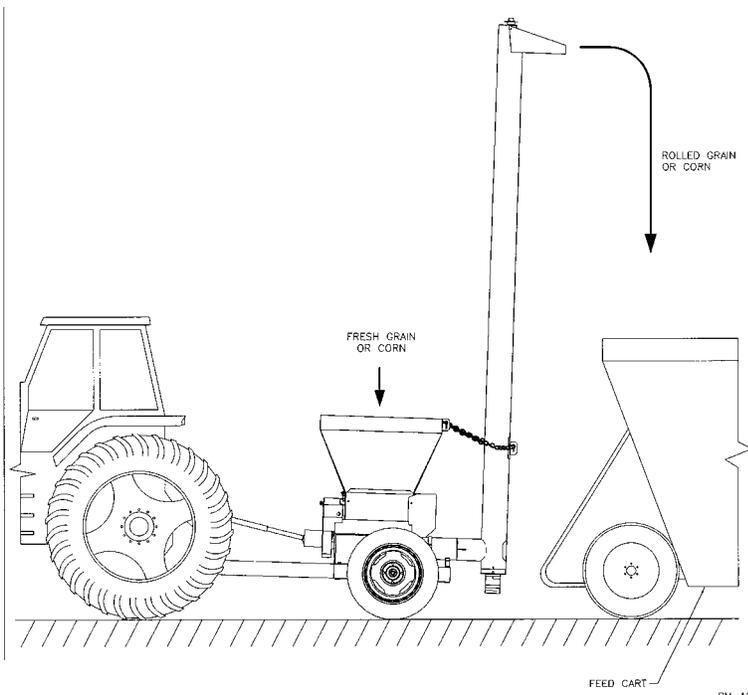
THEORY OF OPERATION



RM-17



RM-18



RM-19

## OPERATION

Before using the rollermill, check the clearance on the rollers. Place a piece of newspaper between the rollers and adjust the set screws on either side of the rollermill till you can feel a slight tension on the paper. The rollers, however, should not touch each other. It is very important that the rollers are evenly adjusted. To ensure good rolling results, check roller adjustment regularly and reset if necessary. Close the gate control (#20) before starting the rollermill. The intake hopper should be partially full before opening the gate control. Keep the hopper partially filled at all times while the rollermill is running. This will allow the grain to be rolled evenly across the full width of the roller and will result in more uniformly rolled feed. It also helps prevent the rollers from wearing unevenly. Before stopping the rollermill, close the gate control while there is still grain in the hopper. When the grain remaining in the machine has all been crushed, shut off the machine immediately. The gate control is left closed until the machine is started again. The roller bearings should be greased approximately every 80 hours or once a season if used less.

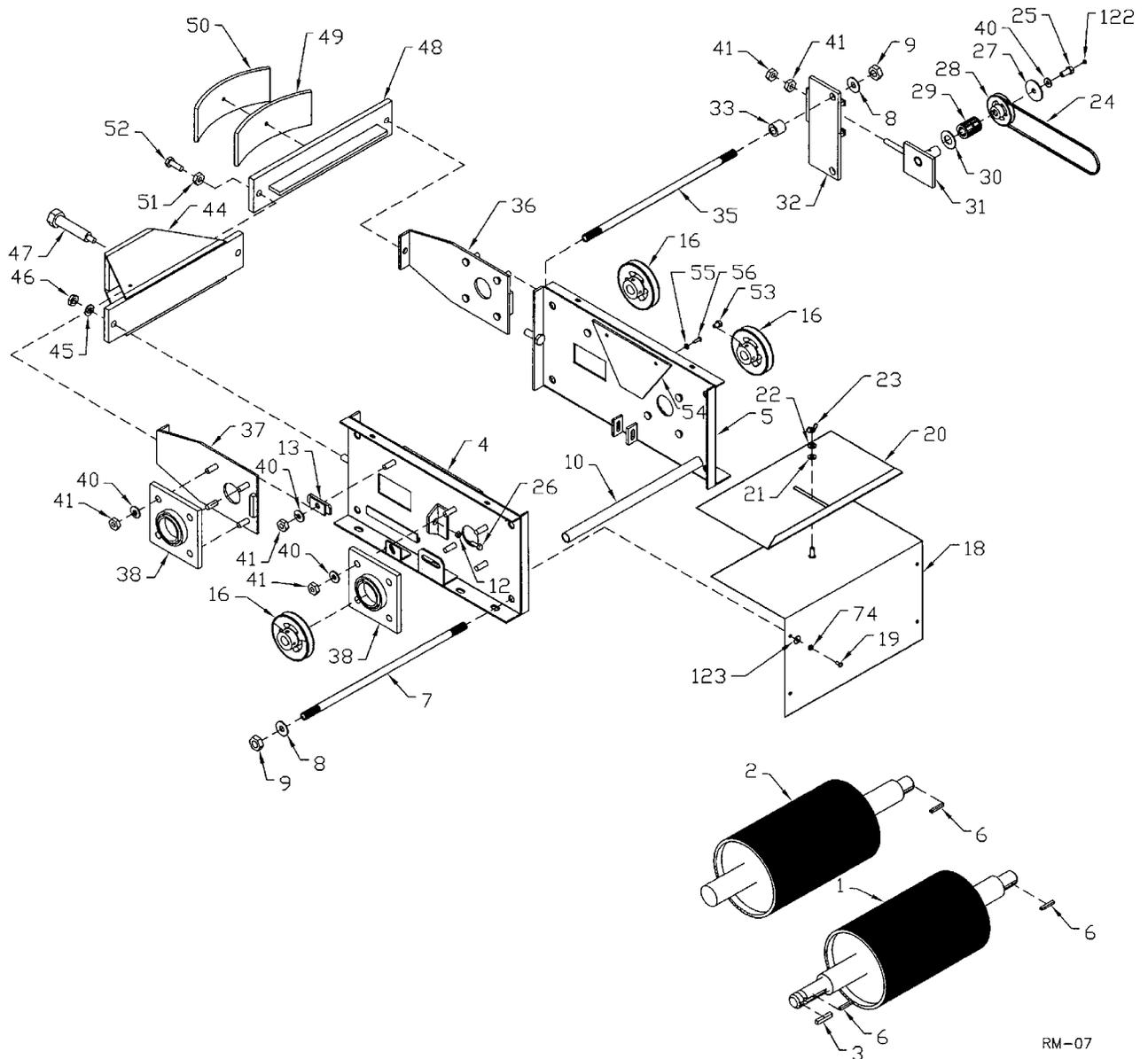
 **NOTE:** When replacing bearings or tightening a loose bearing collar, always tighten collar in the direction of shaft rotation using a center punch or a similar tool.

## #180 ROLLERMILL

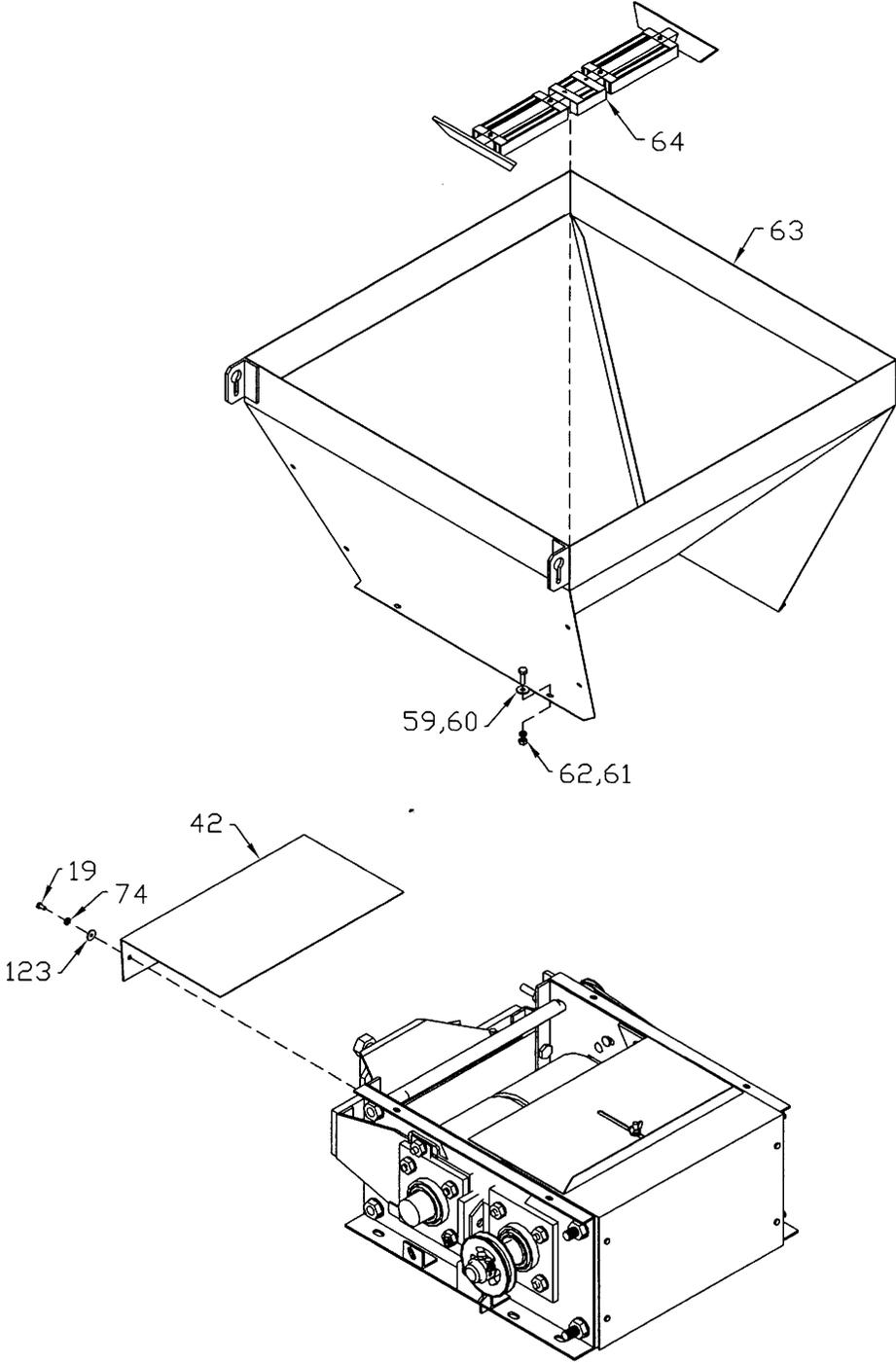
To regulate the type of rolled feed one wants, adjust the adjusting screw (#47). Increased pressure will result in finer and flatter feeds. Decreasing the tension will give you a coarser feed.

The unloading auger has a clean-out cover at the bottom of the discharge auger should it ever become plugged. The top section of the unloading auger swivels to allow unloading from any direction.

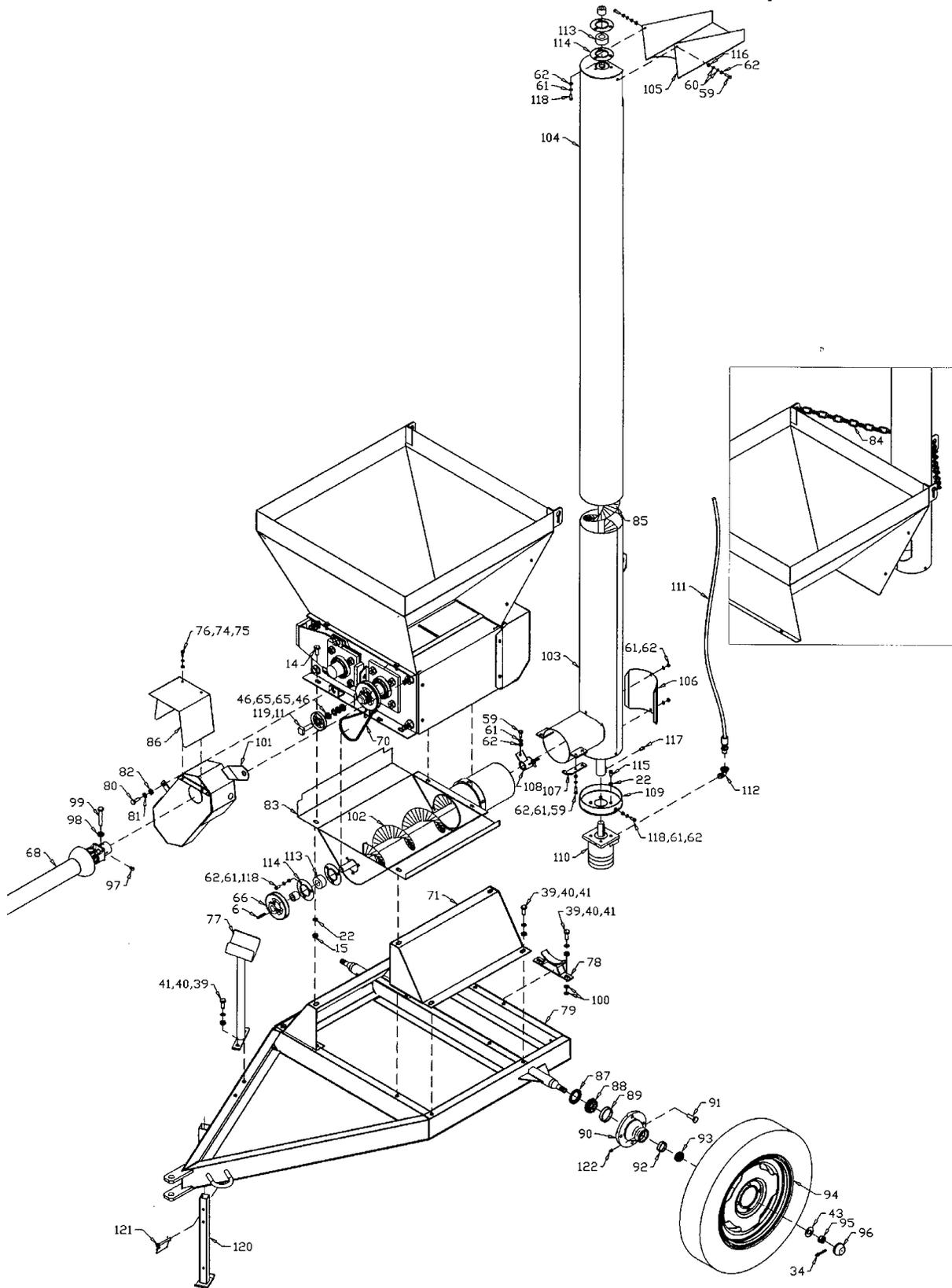
Recommended tire pressure is 60 psi.



RM-07



#180 ROLLERMILL DISCHARGE HOPPER ASSEMBLY – optional



RM-09

**WHEN ORDERING PARTS**

Always give your dealer the Model, Color and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

**#180 ROLLERMILL**

<b>Item #</b>	<b>Part #</b>	<b>Description</b>
1	968922	Standard 18" x 10" Rear Roll (8 Groove)
	968923	Chrome 18" x 10" Rear Roll (8 Groove)
	901546	Chrome 18" x 10" Rear Roll (6 Groove)
2	968896	Standard 18" x 10" Front Roll (8 Groove)
	968920	Chrome 18" x 10" Front Roll (8 Groove)
	901545	Chrome 18" x 10" Front Roll (6 Groove)

**NEW ROLLS (PER SET)**

	Y8107	Standard Rolls For #180 (8 Groove)
	Y8110	Chrome Rolls For #180 (8 Groove)
	Y8119	Chrome Rolls For #180 (6 Groove)
3	968807	3/8" x 3/8" x 2" Key
4	968895	Left Side Plate
5	968908	Right Side Plate
6	901550	1/4" x 1/4" x 1 3/4" Key
7	968809	Frame Bolt (2 Used) 3/4" x 2 1/4"
8	81701	3/4" Lock Washer (pl)
9	81700	3/4" Hex Nut (pl)
10	968808	Frame Bolt (4 Used) 1.05" x 18 5/8"
11	981664	5/8" x 2 1/4" Hex Bolt (Idler)
12	84126	5/8" Jam Nut (pl)
13	968803	Slide Bracket (2 Used)
14	86171	3/8" x 1 1/4" Hex Bolt (pl)
15	81592	3/8" Hex Nut (pl)
16	968816	6" Sheave, B-Groove, 1 1/2" Bore
17	909277	Manual Holder
18	968810	Rear Cover Plate
19	81523	1/4" x 1/2" Hex Bolt (pl)
20	968815	Gate Control
21	84000	3/8" Flat Washer (pl)
22	81593	3/8" Lock Washer (pl)
23	84217	3/8" Wing Nut (pl)

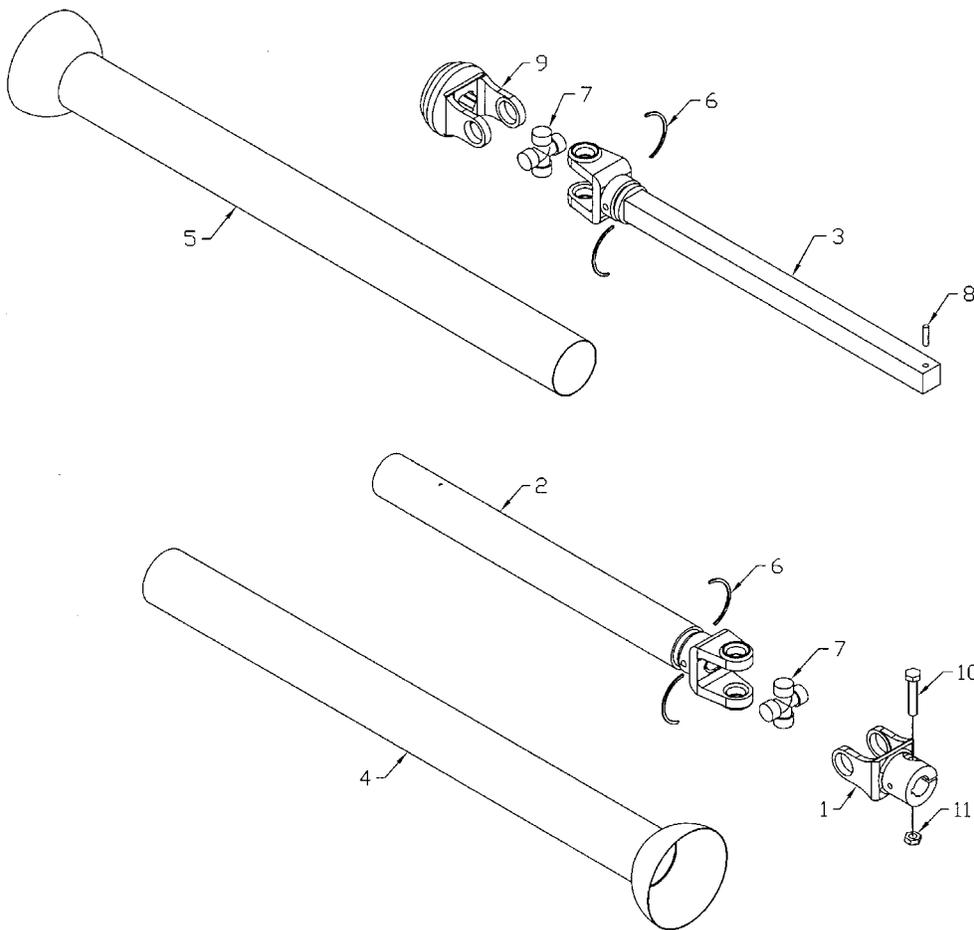
24	968818	Drive Belt - BB51
25	110339	Grease Zerk Bolt
26	968802	5/8" x 2" Square Head Set Screw
27	901504	2 1/4" O.D. Flat Washer
28	968822	4" Sheave, Belt Tightener
29	968827	Roller Bearing
30	84522	1" SAE Flat Washer (pl)
31	901500	Tightener Weldment
32	901503	Bracket Weldment
33	901495	Spacer 1 1/4" O.D. x 1 1/8" Long
34	9812486	1/8" x 1 1/2" Cotter Pin
35	968830	Frame Bolt (1 Used) 3/4" x 22 1/2"
36	968911	Adjustable Bearing Holder - Right
37	968894	Adjustable Bearing Holder - Light
38	968910	2" Bearing Flange & Insert
	968909	2" Bearing Only
39	81620	1/2" x 1 1/4" Hex Bolt (pl)
40	81637	1/2" Lock Washer (pl)
41	81636	1/2" Lock Nut (pl)
42	968831	Front Cover
43	84050	3/4" SAE Flat Washer (pl)
44	968836	Spring Support
45	81677	5/8" Lock Washer (pl)
46	81676	5/8" Hex Nut (pl)
47	968832	Adjusting Screw
48	968835	Spring Plate
49	968834	.36" x 4" x 15" Spring
50	968833	.36" x 4" x 14" Spring
51	812364	1/2" Lock Nut (pl)
52	967166	1/2" x 1 1/2" Flat Head Socket Bolt
53	985639	3/8" X 1/2" Socket Set Screw (br)
54	968812	Belting Seal
55	9812399	1/4" x 3/4" Flat Head Stove Bolts
56		1/4" Square Nuts (Included With Bolts)
57	968893	Roll Scraper - 18 1/2"
59	812026	5/16" x 1" Hex Bolt (pl)
60	81570	3/8" BS Flat Washer (pl)
61	81569	5/16" Lock Washer (pl)
62	81568	5/16" Hex Nut (pl)
63	968861	Hopper For #180 Rollermill
64	F7610	Magnet For #180 Rollermill
65	81678	11/16" B.S. Flat Washer
66	968912	4 1/2" O.D. Pulley, 1" Bore
67	968821	PTO Guard Adaptor without Discharge Hopper

68	F0841	PTO Shaft Complete
70	968913	Belt 5L400
71	901664	Stand Weldment
72	968819	19 1/2" x 27 3/4" Guard
73	81527	1/4" x 1" Hex Bolt (pl)
74	81545	1/4" Lock Washer (pl)
75	81544	1/4" Hex Nut (pl)
76	81525	1/4" x 3/4" Hex Bolt (pl)
77	968880	PTO Holder
78	968881	Unloading Auger Support
79	905062	Transport Frame
80	81598	7/16" x 1 1/4" Hex Bolt (pl)
81	81615	7/16" Lock Washer (pl)
82	81614	7/16" Hex Nut (pl)
83	968635	Discharge Hopper (Hydraulic)
84	968860	1/4" x 8' Chain
85	968640	Discharge Auger Flighting 7" x 12'
86	968820	PTO Guard 7" x 21"
87	961891	Seal CTD (SE11)
88	967712	Inner Bearing Cone (LM67048)
89	967711	Inner Bearing Cup (LM67010)
90	105173	Hub complete with Cups (4 Bolt) - H411
	9105173	H411 Hub Assembly
91	968404	1/2" Wheel Bolt
92	968405	Outer Bearing Cup (LM11910)
93	968406	Outer Bearing Cone (LM11949)
94	F7110	4 1/2" x 15" x 4 Bolt Wheel
95	81834	3/4" Slotted Hex Nut (br)
96	968409	Dust Cap (DC12)
97	812490	3/8" x 3/8" Socket Set Screw (pl)
98	812364	1/2" Lock Nut (pl)
99	81627	1/2" x 3" Hex Bolt (pl)
100	81638	1/2" B.S. Flat Washer (pl) (As Required)
101	968882	Belt Cover with Discharge Hopper
102	968636	Cross Auger (Hydraulic)
103	968637	7" x 12' Hydraulic Unloading Auger Tube
104	968638	Top Swivel Tube (Hydraulic)
105	968639	Discharge Spout (Hydraulic)
106	968641	Clean Out Lid (7 3/4" Square)
107	968641	Hook Clamp
108	968641	Bushing Holder
109	968644	7" End Cap
110	971517	Hydraulic Motor (101-1002)
111	967463	1/2" x 120" Hydraulic Hose (Both Ends 1/2" NPT)

112	964650	1/2" Street Elbow
113	961627	1" Bearing with Collar
114	973511	1" Bearing Flange
115	84072	3/8" x 3/4" Hex Bolt (pl)
116	812362	5/16" Lock Nut (STL) (pl)
117	985639	3/8" x 1 1/2" Socket Set Screw (br)
118	81549	5/16" x 3/4" Hex Bolt (pl)
119	968892	3" Sheave, Belt Tightener
120	905060	Stand Weldment
121	912301660	Wire Lock Pin
122	967900	1/4" Grease Fitting
123	81546	1/4" Flat Washer (pl)

**Rollermill PTO Shaft**

Item #	Part #	Description
	F0841	Shaft Complete
1	936266	Clamp Yoke
2	936051	Yoke & Tube Assembly
3	936052	Yoke & Shaft Assembly
4	936214	Inner Shield
5	936215	Outer Shield
6	936111	Shield Bearing Kit
7	936025	Repair Kit
8		Spring Pin
9	909674	6 Spline End Yoke
	936026	21 Spline End Yoke
10	967179	1/2" x 3" Fine Thread Bolt
11	967105	1/2" Fine Thread Lock Nut



**SHIPPING KIT AND BUNDLE NUMBERS**

The following is a list of Kit Numbers for this product and the Bundle Numbers, Descriptions, and Quantities for each Kit.

QUANTITY	BUNDLE NO.	DESCRIPTION
1	F0866	Manual Carton
1	F0841	PTO shaft
1	F7600	18" x 10" rollermill
1	F7601	Hopper
1	F7654	PTO guard w/adaptor

Y180C #180 Rollermill w/chromed rolls

1	F0866	Manual Carton
1	F0841	PTO shaft
1	F7601	Hopper
1	F7603	Rollermill – chromed rolls
1	F7654	PTO guard/adaptor

Y180C-6 #180 Rollermill w/chromed corn rolls

1	F0841	PTO Shaft
1	F0866	Manual Carton
1	F7601	Hopper
1	F7608	Rollermill – chromed corn rolls
1	F7654	PTO Guard/adaptor

**OPTIONAL BUNDLE NUMBERS**

The following is a list of options available for the Kits listed above.

Y184 7" x 12' hydraulic unloading auger w/hopper and cross auger

1	F7644	12' unloading auger
1	F7645	cross auger and hopper
1	F7646	carton of parts

Y183 Transport w/rims (stand required w/transport)

2	F7110	15" x 4.5" x 4 bolt wheel
1	F7647	transport l/rims
	F6710	Magnet
	F7620	Stand
	Y207	Tire Set

## NOTES

## NOTES



## DIVISION LOCATIONS

Farm King Division  
301 Mountain Street S.  
Morden, MB R6M 1X7  
Ph.: (204) 822-4467  
Fax: (204) 822-6348

Allied/Inland Division  
1260 Clarence Avenue  
Winnipeg, MB R3T 1T2  
Ph.: (204) 284-6100  
Fax: (204) 477-2325

B.I.I. Division  
1330 43<sup>rd</sup> Street N.W.  
Fargo, ND 58102  
Ph: (701) 282-7014  
Fax: (701) 282-5865

## U.S. WAREHOUSES

AR, West Memphis  
(870) 732-3132

GA, Stone Mountain  
(770) 908-9439

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(208) 887-6006

IN, Clarksville  
(812) 284-3376

KS, Wichita  
(316) 265-9577

MN, Lakeville  
(952) 469-5267

MT, Billings  
(406) 248-7771

ND, Bismarck  
(701) 223-1886

ND, Fargo  
(701) 282-7003

NE, Blair  
(402) 426-8211

OH, Youngstown  
(330) 793-0862

OR, Beaverton  
(503) 641-1865

SD, Huron  
(605) 352-8616

TX, Houston  
(713) 928-2632

UT, Salt Lake City  
(801) 972-4321

WI, Portage  
(608) 742-1370

## CANADIAN WAREHOUSES

B.C., Abbotsford  
(604) 864-2665

AB, Edmonton  
(780) 962-6991

SK, Regina  
(306) 781-2300

ON, Woodstock  
(519) 539-0435

QC, Dorion  
(450) 455-4840

## OFFSHORE WAREHOUSES

Burando Hill  
Katanning  
W. Australia  
011-618-98-214422

Chihuahua, Mexico  
011-52-158-90306

John Kerr Equipment Ltd.  
Wilcoxholm Farm  
Linlithgow, W. Lothian  
Scotland  
011-441-506-842280

Skovde, Sweden  
011-46-500-452651

Naestved, Denmark  
011-45-557-29511

# bühler

**Buhler Manufacturing**

**301 Mountain Street S.  
Morden MB.  
R6M 1X7  
Ph.: (204) 822-4467  
Fax: (204) 822-6348  
[www.buhler.com](http://www.buhler.com)**