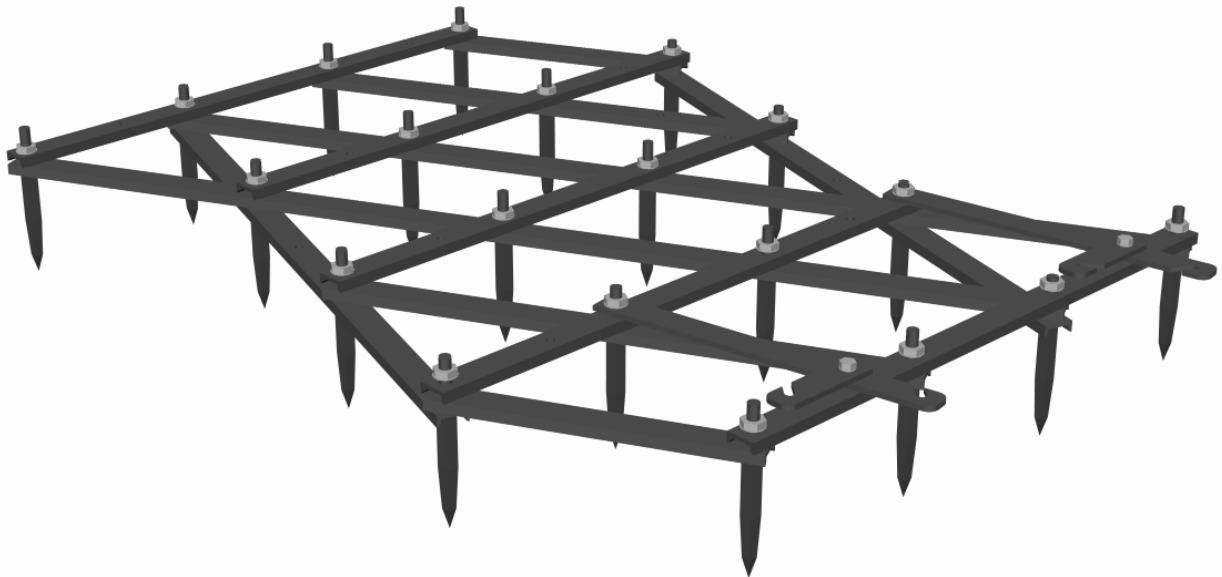


# bühler

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## farm king



**Parallel Harrow**

Operator's and Parts Manual  
FK347

2008



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## WARRANTY POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months (90 days for commercial application) from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing's obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing's option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing's factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

### WARRANTY CLAIMS:

Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

### WARRANTY LABOR:

Any labor subject to warranty **must** be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer's posted shop rate. Defective parts will receive an extra 10% discount to assist with freight or other incidental costs.

### GOVERNMENT LEGISLATION:

Warranty terms and conditions are subject to Provincial or State legislation.

### IMPORTANT FACTS:

Buckets and Bucket Tines Carry No Warranty  
Bent Spears Carry No Warranty  
Snowblower Fan Shafts Carry No Warranty  
Mower Blades Carry No Warranty  
Portable Auger Parts Have Two (2) Year Warranty  
Loader Parts Have Two (2) Year Warranty

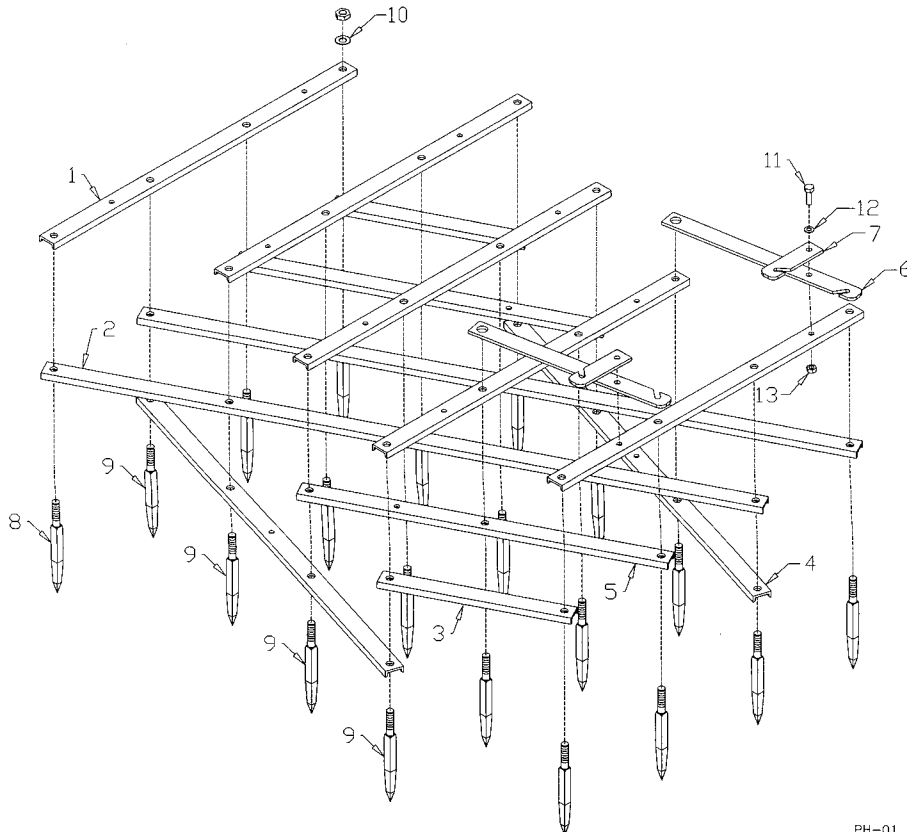
**IMPORTANT NOTE: This warranty does not apply to rentals**

**WHEN ORDERING PARTS**

Always give your dealer the Model, Color and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

**40" Parallel Harrow Section**

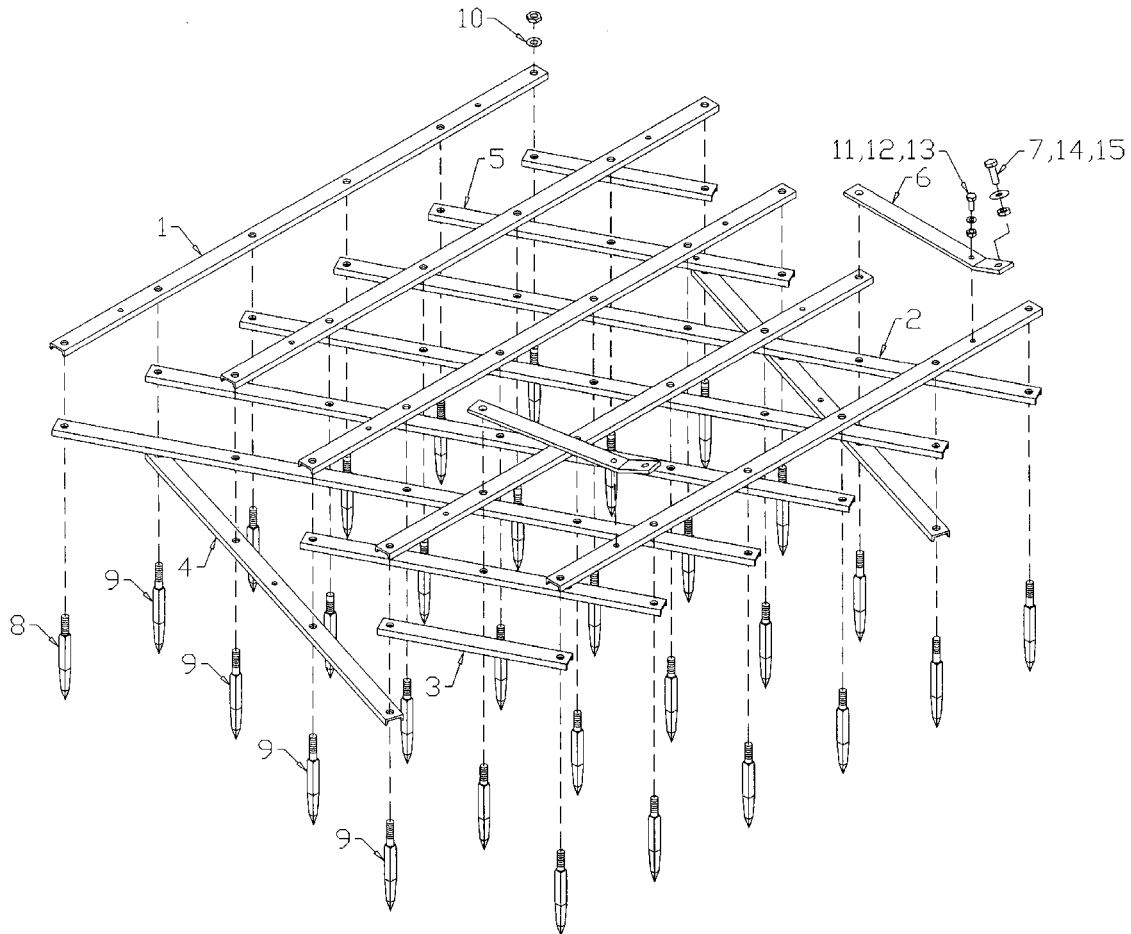
Item	Part #	Description
1	972814	31 1/2" Channel
2	972820	55 1/2" Channel
3	972816	15" Channel
4	972817	39 3/8" Channel
5	972818	28 1/2" Channel
6	972826	17 1/4" Main Plate
7	972825	5 1/4" Hook Plate
8	972831	Tooth Short Shank with Nut
9	972008	Tooth Long Shank with Nut
10	81657	9/16" Lock Washer (pl)
11	86171	3/8 x 1 1/4 Hex Bolt (pl)
12	81593	3/8 Lock Washer (pl)
13	81592	3/8 Hex Nut (pl)



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**60" Parallel Harrow Section**

Item	Part #	Description
1	972822	51 1/2" Channel
2	972820	55 1/2" Channel
3	972816	15" Channel
4	972817	39 3/8" Channel
5	972818	28 1/2" Channel
6	972830	5/16" x 1 1/2" x 16 3/4" Hook
7	84277	1/2" x 1 1/2" Hex Bolt (pl)
8	972831	Tooth Short Shank with Nut
9	972008	Tooth Long Shank with Nut
10	81657	9/16" Lock Washer (pl)
11	967432	3/8" x 1" Hex Bolt (pl)
12	81592	3/8" Hex Nut (pl)
13	81593	3/8" Lock Washer (pl)
14	812769	9/16" I.D., 1 1/2" O.D., 10 Ga Flat Washer (pl)
15	812364	1/2" Lock Nut (pl)



**SHIPPING KIT AND BUNDLE NUMBERS**

The following is a list of Kit Numbers for this product and the Bundle Numbers, Descriptions, and Quantities for each Kit.

<b>QUANTITY</b>	<b>BUNDLE NO.</b>	<b>DESCRIPTION</b>
1	F40P	40" Parallel Harrow
1	F60P	60" Parallel Harrow

## NOTES





## DIVISION LOCATIONS

Farm King Division  
301 Mountain Street S.  
Morden, MB R6M 1X7  
Ph.: (204) 822-4467  
Fax: (204) 822-6348

Allied/Inland Division  
1260 Clarence Avenue  
Winnipeg, MB R3T 1T2  
Ph.: (204) 284-6100  
Fax: (204) 477-2325

B.I.I. Division  
1330 43<sup>rd</sup> Street N.W.  
Fargo, ND 58102  
Ph: (701) 282-7014  
Fax: (701) 282-5865

## U.S. WAREHOUSES

AR, West Memphis  
(870) 732-3132

GA, Stone Mountain  
(770) 908-9439

ID, Meridian  
(208) 887-6006

IN, Clarksville  
(812) 284-3376

KS, Wichita  
(316) 265-9577

MN, Lakeville  
(952) 469-5267

MT, Billings  
(406) 248-7771

ND, Bismarck  
(701) 223-1886

ND, Fargo  
(701) 282-7003

NE, Blair  
(402) 426-8211

OH, Youngstown  
(330) 793-0862

OR, Beaverton  
(503) 641-1865

SD, Huron  
(605) 352-8616

TX, Houston  
(713) 928-2632

UT, Salt Lake City  
(801) 972-4321

WI, Portage  
(608) 742-1370

## CANADIAN WAREHOUSES

B.C., Abbotsford  
(604) 864-2665

AB, Edmonton  
(780) 962-6991

SK, Regina  
(306) 781-2300

ON, Woodstock  
(519) 539-0435

QC, Dorion  
(450) 455-4840

## OFFSHORE WAREHOUSES

Burando Hill  
Katanning  
W. Australia  
011-618-98-214422

Chihuahua, Mexico  
011-52-158-90306

John Kerr Equipment Ltd.  
Wilcoxholm Farm  
Linlithgow, W. Lothian  
Scotland  
011-441-506-842280

Skovde, Sweden  
011-46-500-452651

Naestved, Denmark  
011-45-557-29511

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